



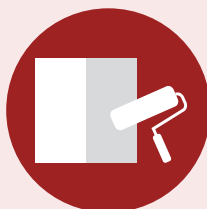
LUXOL

HI-GLOSS ENAMEL



Product Attributes

Mirror-like Finish



Durable



Tough Film



Green Pro Certified



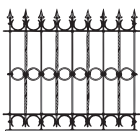
2 YEARS WARRANTY

Product Description

Luxol High Gloss Enamel offers a mirror – like gloss to mild steel, wooden and suitable prepared masonry surfaces due to its chemical composition of alkyd and select colourants. The paint can be used for both interior and exterior surfaces.

Recommended Use

Area of application :



Metal



Wood



Masonry

Suitable for :



Both Interior & Exterior

Colour Range



40+ Direct shades

Finish

MATT

GLOSS

HI-GLOSS ✓

SUPER GLOSS

Recommended Dilution



Can be diluted with Berger Thinner (800/T65/03E) with 10-15% dilution (V/V)

Coverage



Brush : 2 COATS : 90- 120 sq.ft/Lt*
Spray : 2 COATS : 70- 75 sq.ft/Lt*

(*Actual coverage may vary from the theoretical coverage due to factors such as method and condition of application, surface roughness, porosity and thickness of the film.)

Application Method



Brush, Roller & Spray

Viscosity

Brushing :

40 - 45 sec at 30°C/Ford Cup B-4

Spraying :

20 - 30 sec at 30°C/Ford Cup B-4

Roller :

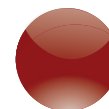
60 - 65 sec at 30°C/Ford Cup B-4

Flash Point



Above 37°C (Abel Closed Cup)

Gloss Level



80 ± 5 at 60° GH on tin plate when released

Drying Time



SD : 3-4 Hours | HD : 24 Hours
(@28°C - 30°C & 60±5RH)

Recoating Period



After 24 hours of applying first coat
(Depending upon ambient temperature)

LUXOL

HI-GLOSS ENAMEL



Packs Available



Stability Of Thinned Paint
To be used within 24 Hours



Fire Hazard Class
Flammable



Shelf Life

3 years from date of manufacture as long as the container is sealed and kept at normal temperature and away from direct sunlight

Surface Preparation

Surface Inspection:



Before painting, the surface must be free of rust, dirt, oil and grease. Remove grease, oil and other contaminants by using Berger Thinner - 800/T65/03E

Scrapping:



Prepare the surface by scrubbing with wire Brush or Berger Sand Paper No. 150/180 to ensure the surface is clean and smooth. Wipe out Thinner and make sure the surface is fully dry.

Crack Bridging:



Walls : For filling cracks, upto 5mm, use Home Shield Crack Fill Paste. For wider cracks use Home Shield Advance Latex Plus as per product usage guidelines.
Wood : Use Woodkeeper Fill-O-Dent to fill the cracks.

Putty Application :



Apply putty with 4-6 hours of drying time.

Recommended Putty :

Metal : Luxol Knifing Putty
Walls : HS Waterproof Putty/Bison Wall Putty/Acrylic Putty
Wood : Luxol Knifing Putty/Fill-O-Dent Putty

Primer Application :



Wooden & Metal Surface : Apply one coat of Luxol Speed Coat Primer Surfacer with proper dilution.

Wall Surface : Apply one coat of solvent-based Cement Primer with ideal dilution. Allow the surfaces to dry dully. Then sand the primed surface with Water Paper No. 380/400 lightly to make the surface smooth and undulation free.

Recommended Primers :

Walls/Plastered Surface : BP Cement Primer ST/BP White Primer ST/BP White Primer Lite ST
Metal Surface : Luxol Speed Coat Primer Surfacer/Red Oxide Primer/Butterfly AC Metal Primer/Zinc Yellow Primer/Luxol QD 1K Epoxy Primer/BP Anti Corrosive 1K Epoxy Primer

Galvanized Steel : Bison Wash Primer followed by Zinc Yellow Primer/Luxol QD 1K Epoxy Primer/BP Anti Corrosive 1K Epoxy Primer

Wood : Parrot Wood Primer

Top Coat :



- Before applying the top coat, dilute and strain the paint as directed, ensuring the brush and mixing container are clean.
- Check that the surface pH is between 7-11 and free from dampness or continuous seepage.
- Apply 3 coats of Luxol High Gloss Enamel using a felt roller for an orange peel effect, allowing overnight drying between coats for a smooth, high-gloss finish.

Special Note :

Before painting following things should be checked thoroughly otherwise product will not perform as expected.

- Moisture content of the wall should be below 12%.
- pH value of the wall surface should be between 7-11.
- Metal Surface Temperature (during application surface temperature should not exceed 40°C).

Safety & Precaution :

- Ensure good ventilation during application and drying of paint.
- Wear protective clothes and gloves.
- Smoking is prohibited while painting.
- Avoid inhaling the vapour. Wear suitable dust nose pad when rubbing the surface.
- Wear eye protector during application. In case of contact with eyes, rinse immediately with plenty of water.

Storage :

- Store in a cool dry place.
- Keep away from source of ignition.
- Keep container tightly closed, out of children's reach and away from foodstuff.

Disposal :

- Do not pour left over paint down the drain or any watercourse.
- Dispose in accordance with local regulation.

Version No: BPP1/09/2025. Please note that this data sheet supersedes all previous versions.

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